

Illustration: P 124-300

JOPA P 124

> Gasket Ring cutter

The ideal ring cutting device for shop and assembly work.

The device will cut properly, neatly, true to size and with a straight edge, all materials suitable for cutting, such as rubber, leather, felt, cardboard, plastics, graphite bonded with smooth metal foil and similar stock.

The cutting table consists of a 20 mm thick wooden board mounted with two dovetail battens

How to use the cutter:

For first use, the cutter-locating-unit will be guided from below through the hole arranged at the centre of the cutting table, and then fastened underneath the table board.

A hole of 8 mm diameter is to be made in the material to be cut.
After setting the knife to the desired diameter by means of the steel rule, the cutting arm has to be fastened to the stud bolt projecting through the material.
Depending on the material to be cut, the knife bar is passed around the spindle several times with adapted hand pressure, until the material is completely severed.

Designation	Cutting range in mm	Dimensions of machine in mm L x W x H	Packing dimensions in mm L x W x H	Approx. Weight net - gross
P124-300	30 - 300	320 x 320 x 20	360 x 360 x 170	4,2 - 4,7 kg
P124-600	30 - 600	620 x 620 x 20	660 x 660 x 160	8,2 - 9 kg
P124-1000	30 - 1000	1020 x 1020 x 20	1060 x 545 x 155	17,5 - 19 kg

Accessories and spare parts



Cutting knife of tool steel (standard knife)

[Ref.-No. 451]

> for rubber and similar soft materials.



Carbide cutting knife

[Ref.-No. 452]

> e.g. for fibrous materials, graphite bonded with stainless steel and all materials where long tool life is important.



Cutting wheel with holder

[Ref.-No. 453]

Cutting wheel without holder

[Ref.-No. 1354]

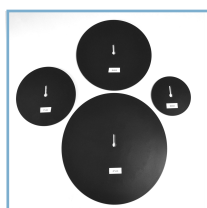
> for all materials for which the rolling of the cutting wheel brings advantages, such as f. i. graphite, soft rubber types and similar materials, etc. (smallest cutting diameter is limited).



Chipping knife

[Ref.-No. 455]

> for stock removal e.g. on hard plastics and other materials allowing a stock removing operation



Hold-down plates

> for holding down the material to be cut. The softer and thinner the material, the more accurately the hold-down plate will have to be adapted to the cutting diameter.

Small set hold-down plates [Ref.- No. 124-04]

> (Comprising 4 pieces of Dia. 100-250 mm)

Big set hold-down plates [Ref.- No. 124-10]

> (Comprising 10 pieces of Dia. 100-550 mm)

[Illustrations and dimensions may be subject to changes as result of technical progress.]