



SK-55LC

FLOAT STEAM TRAP WITH SIGHT GLASS

GENERAL FEATURES

Working Principle

The SK-55L is a mechanical steam trap that drains condensate by the mechanical float system. When the system is cold, the incoming air is discharged from the open thermostatic discharge group. When the condensate comes into the condensate and begins to fill up, the float rises due to the density difference and the drain valve is opened and the condensate is discharged. As the condensate temperature rises, the air release element closes, but the condenser continues to discharge due to the float being above. When steam comes, the float moves downwards and the drain valve system closes. The valve system is designed to have water on a continuous basis. Water tightness is ensured. Therefore, there is no steam leakage. The most important advantage of the product; The movement of the internal components in the steam trap is also possible to monitor the condensate level and condition from the sight glass.

Installation

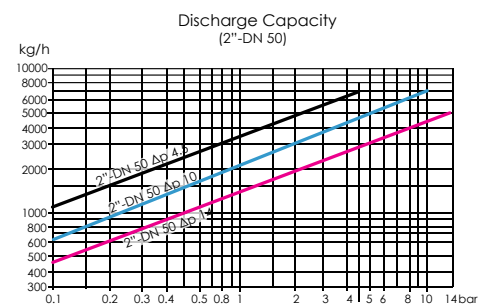
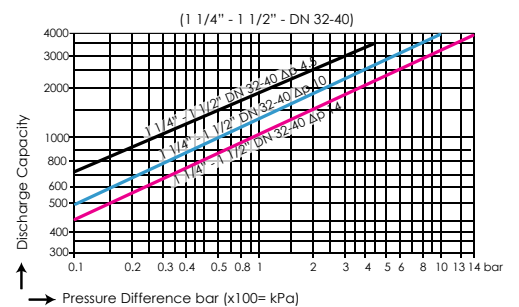
SK-55LC Float Steam Trap is used horizontally. In case of need, vertical installation can be done with if the flow is from top to bottom.

Check that the product is suitable for the desired installation, referring to the product label, the technical data sheet. Check the maximum values of pressure and temperature. Determine the correct installation position according to the direction of condensate flow (flow direction is available on the body). Necessary safety precautions should be taken if condensate evacuation is to the atmosphere. A minimum distance of 200 mm is required to disassemble the cover part and the interior without displace the steam trap.

Condensate Discharge Curve

- Red Curve**
For 14 bar differential pressure
- Blue Curve**
For 10 bar differential pressure
- Black Curve**
For 4,5 bar differential pressure

Product Specifications	
Body and Cover	GGG 40.3 Ductile Iron
Inner Parts and Float	AISI 304 Stainless Steel
Connection	Flanged and Threaded
Connection Style	Horizontal / Vertical (Vertical Entry from Top)

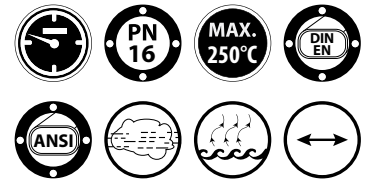
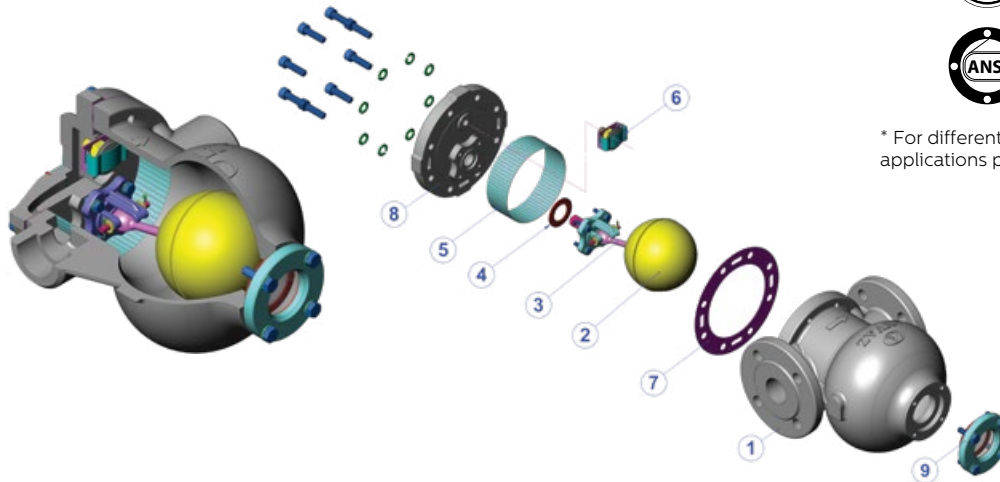


WORKING CONDITIONS	
Max. Working Pressure	16 bar
Max. Pressure (Body)	25 bar
Max. Working Temp.	250°C
Max. Pressure Diff. (ΔP)	4,5-10-14 bar

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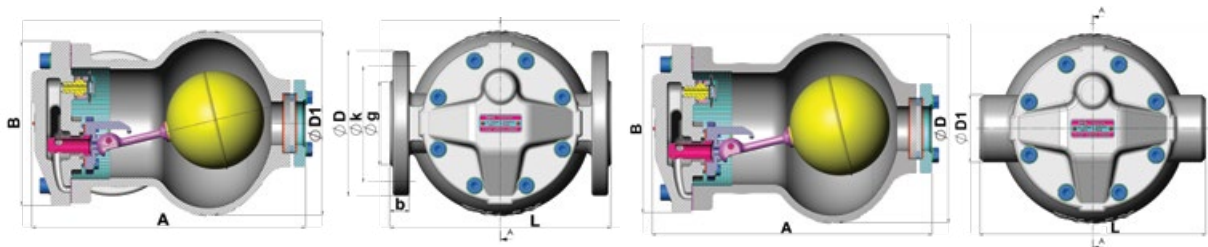
PRODUCT STRUCTURE



* For different sizes, connection, pressure and applications please consult our sales team.

Part List		
No	Part Name	Material
1	Body	GGG 40.3 Ductine Iron
2	Float	AISI 304 Stainless Steel
3	Float Ball + Lever	AISI 316 Stainless Steel
4	Guide Gasket	AISI 304 Stainless Steel
5	Strainers	AISI 304 Stainless Steel
6	Thermostatic Unit (air and gas discharge)	AISI 304 Stainless Steel
7	Cover Gasket	Pure Graphite
8	Cover	GGG 40.3 Ductile Iron
9	Sight Glass Unit	Borak Silicate Glass (Tempered Glass)

DIMENSIONS



Dia.	Art. No	Flanged									Dia.	Art. No	Threaded				
		D (mm)	Øk (mm)	Øg (mm)	b (mm)	Holes Dia.	A (mm)	B (mm)	ØD1 (mm)	L (mm)			A (mm)	B (mm)	ØD (mm)	ØD1 (mm)	L (mm)
DN 32	703200202031	140	100	78	20	Ø18x4	284.5	170	190	230	11/4"	703200201081	284.5	170	190	68	230
DN 40	703200202034	150	110	86	20	Ø18x4	284.5	170	190	230	11/2"	703200201084	284.5	170	190	68	230
DN 50	703200202037	165	125	102	20	Ø18x4	296.5	176	230	230	2"	703200201087	284.5	170	230	80	230

All dimensions in the table are given as "mm".

